Purpose of Advisory

This document provides requirements for the transition from R2:2013 certification to R2v3 certification. Proactive and early transition of certification will be key to meeting the demands of the marketplace. Certification Bodies (CBs) are encouraged to start briefing and preparing their Candidate Facilities and R2 Certified Facilities for the transition.

Transition Timeline

<table>
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<tr>
<th>Deadlines</th>
<th>Task</th>
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<tr>
<td>July 1, 2020</td>
<td>Release of R2v3 Standard</td>
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<td>January 1, 2021</td>
<td>New Candidate Facilities wanting to get certified to R2:2013 shall complete their Stage 2 audit by December 31, 2020. The R2:2013 certificate issued shall have an expiration date no later than June 30, 2023. Any new certification audits (Stage 1 and 2) conducted on or after January 1, 2021 shall be done to R2v3.</td>
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<td><strong>Deadlines</strong></td>
<td><strong>Task</strong></td>
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| December 31, 2021 | An R2 Facility, whose R2:2013 certificate expires on or before this date, can be recertified to R2:2013 provided they meet the following requirements:  
- All major and minor nonconformities (NCs) resulting from the recertification audit shall be closed and verified with effective implementation of Corrective Actions (CA) before issuance of the R2:2013 certificate.  
| June 30, 2023 | R2:2013 Standard and all certificates expire. Transition period is complete. All Transition Audits shall be completed by this date. |

**Transition Audit Time**

- An R2 Facility may transition to R2v3 over any audit during their regular certification cycle and it shall be termed as a Transition Audit. However, a Transition Audit is a full system audit to R2v3 requirements and shall include all Core Requirements and applicable R2 Process Requirements.
- An R2 Facility cannot transition in a phased approach, e.g. transition on consecutively scheduled audits is not allowed.
- The audit time for any Transition Audit shall be calculated using the “Certification R2 Audit Time” for new R2 Certifications as defined in the R2v3 Code of Practices (COP), Section 6.0. Up to ½ of the “Certification R2 Audit Time” may be conducted remotely, following the requirements of the COP, Section 8.
- If an organization has multiple R2:2013 Certified Facilities under a Multisite scheme, each location in the scheme shall complete a Transition Audit to R2v3 to attain a stand-alone certificate. No sampling between locations is permitted during the Transition Audits.
• If an organization has multiple R2 Facilities that are R2:2013 certified under a Campus scheme, all locations shall transition during the same Transition Audit. Sampling between locations during the Transition Audit is not permitted. Each location shall be audited during the Transition Audit for all R2 Core Requirements and applicable R2 Process Requirements. A certificate shall be issued by the CB for all the locations under a Campus scheme in its entirety after successful completion of the transition process.

Transition Audit NCs

• The CB auditor shall document NCs where the R2 Facility cannot meet the requirements of the R2v3 Standard. This includes deficiencies that may have been documented as part of the R2 Facility’s internal corrective action process.

• All NCs, majors and minors, shall be closed and verified as being effectively implemented by the CB via a follow-up audit prior to the issuance of a R2v3 certificate. Closure of NCs includes evidence of correction and implementation of all CA.

• If the objectives of the follow-up audit can be achieved based on the objective evidence needed to close the NCs, this follow-up audit may be done remotely. The audit time and type of audit (onsite or remote) needed for this follow-up audit shall be determined by the CB depending on the NCs issued.

• The CB shall ensure that the closure of NCs by the R2 Facility do not exceed 90 days from date of issuance. If NCs are not closed effectively within 90 days, the R2:2013 certificate shall be suspended by the CB. The R2 Facility shall have an additional 90 days after suspension to close the NCs with effective implementation of all corrective actions. Failure to meet this requirement shall result in withdrawal of the R2:2013 certificate by the CB.

• The R2 Facility, who cannot complete closure of R2v3 NCs within the allotted time-line, can keep its R2:2013 certificate current (provided R2:2013 certificate has not expired) if it is able to complete an additional R2:2013 audit (surveillance or recertification) within the timelines defined in this plan or in the R2v3 COP, as applicable.

• If the certificate expires soon after the Transition Audit has been completed, the remote or on-site follow up audit to close and verify NCs shall be scheduled by the CB. If the CB is unable to accept the CA and verify its implementation within 90 days from the last day of the Transition Audit, the CB shall conduct a R2v3 certification audit (Stage 1 and Stage 2) if the R2 Facility wants to be certified to R2.

Issuance of Certificate

A new 3-year R2v3 certificate shall be issued by the CB after the successful completion of the Transition Audit by the R2 Facility, all NCs successfully closed and verified with effective implementation and the CB certification decision has been completed.

CB’s Transition Requirements for R2v3 Accreditation

• CBs shall revise their documentation and R2 Certification program systems to conform with the R2v3 COP.

• CBs shall conform to the R2:2013 COP to manage the certification for R2 Facilities that are certified to R2:2013 and have not yet transitioned.
• CBs shall utilize the R2v3 COP for all certification relevant activities for R2v3.
• CBs shall attain the SERI Certification Body mark as defined in the R2v3 COP. This Certification Mark requires:
  o A CB agreement with SERI (this needs to be signed prior to starting accreditation with the Accreditation Body), and
  o Accreditation by a SERI authorized Accreditation Body
• CBs currently accredited to R2:2013 may conduct transition and certification audits to R2v3 for new R2 Facilities before their R2v3 accreditation is completed but shall not issue R2v3 certificates until accreditation to R2v3 is acquired.
• SERI may request to witness Transition Audits or review the Transition Audit packages as part of its assurance program.

Competence Requirements
• New Auditors wanting to perform R2v3 Certification audits shall successfully complete the SERI R2v3 Auditor Training and meet the requirements as defined by the R2v3 COP Table 2b/c.
• Existing Auditors/Lead Auditors who have successfully completed the R2v3 Auditor training, can use R2:2013 audits towards meeting the audit day requirements for maintaining status as an Auditor/Lead Auditor as defined in R2v3 COP Table 2b/c.
• If a CB wants to qualify a new Audit Package Reviewer (APR), the individual must meet the requirements defined in R2v3 COP Table 2d. New APRs that are qualified to review R2v3 packages under the R2v3 COP are not permitted to review R2:2013 packages unless they meet the requirements of R2:2013 COP Advisory 16.
• APRs qualified under the R2:2013 COP Advisory 16 can do the audit package reviews for R2v3 so long as they successfully complete the SERI R2v3 Auditor Training and are able to meet the requirements identified in Table 2d of the R2v3 COP by December 31, 2021.

Clarifications for Auditing of Downstream Vendors

R2 Certified Downstream Vendors
• Where the R2v3 Standard provides requirements for recognizing the use of another R2 Facility as a DSV, the downstream vendor shall:
  o Actively hold an R2v3 certificate, or
  o Be R2:2013 Certified and have completed an R2v3 Transition Audit, and
  o Have an Audit Scope that covers necessary equipment, components, and materials as well as all applicable R2 Process Requirements.
• DSVs that are R2:2013 Certified but have not completed the R2v3 Transition Audit shall be qualified by the R2 Facility through the non-R2 downstream requirements in accordance with R2v3 Appendix A (8).

QMS Certified Downstream Vendors

Where the R2v3 Standard requires a DSV to be certified to an approved quality management system (Appendix C and Appendix F), the DSV shall:
• Actively hold an accredited ISO 9001 or RIOS certificate, or
• Have completed an ISO 9001 or RIOS Certification Audit, and
• Have an Audit Scope that covers necessary equipment, components, and materials.

DSVs that have not completed a QMS certification audit cannot meet the requirements of downstream requirements in accordance with R2v3 Appendix A (8)(e)(1) and Appendix A(8)(f).

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<tr>
<th>Revision No.</th>
<th>Change</th>
<th>Date of Release/Revision</th>
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<tbody>
<tr>
<td>1.1</td>
<td>CB needs to sign agreement with SERI prior to starting accreditation with Accreditation Body.</td>
<td>January 20 2021</td>
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<tr>
<td>1.2</td>
<td>Added section on QMS Certified Downstream Vendors</td>
<td>June 15 2021</td>
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